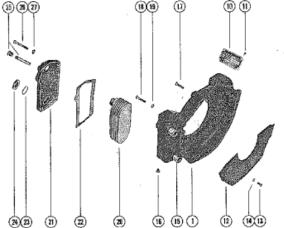
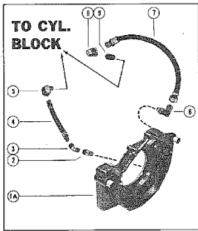
MERCRUISER (325 MIE GM 427 V-8 1968-1974) Serial Nbr Range: 2278747 THRU 3780449 ()





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| ▼ FL' | √WHEE. | L HOUSING AND OIL (| COOLER | | | Þ | V |
|--------------|------------|---------------------|-------------------------------|----------|----------------|-----|------|
| | Parts List | | | | | | |
| Ref | Class | | Description | Qty | Comment Footne | ote | _ |
| | | | HOUSING, FLYWHEEL (SINGLE C | | | | |
| 1A | | | HOUSING, FLYWHEEL (DOUBLE | - | | | |
| 2 | 22 | | EXTENDER, OUTLET HOSE TO C | - | | | |
| 3 | 22 | | ELBOW, OUTLET HOSE (45) | ,1 | | | |
| 4 | 32 | | HOSE, OUTLET - OIL COOLER TO | 1. | | | |
| 5 | 22 | | ELBOW, OUTLET HOSE TO CYLII | | | | |
| 6 | 22 | | ELBOW, INLET HOSE TO OIL COI | 1. | | | |
| 7 | 32 | | HOSE, INLET - OIL COOLER TO C | | | | |
| 8 | 22 | 48246 | ELBOW, INLET HOSE TO CYLIND | . 1 | | | |
| 9 | 22 | 48874 | FITTING, REDUCER - INLET HOS | ,1 | | | |
| 10 | 38 | 47520 | SERIAL PLATE | 1,1 | | | |
| 11 | 10 | | SCREW, SERIAL PLATE ATTACH | 4,4 | | | |
| 12 | | 47542 | COVER, FLYWHEEL HOUSING | 1,1 | | | |
| 13 | 10 | | SCREW, COVER TO HOUSING (5 | | | | |
| 14 | 13 | | LOCKWASHER, COVER SCREW | 4,4 | | | |
| 15 | 23 | | SLEEVE, CONNECTING - FLYWHI | | | | |
| 16 | 22 | 32802 | PLUG, DRAIN - FLYWHEEL HOUS | 1,1 | | | |
| 17 | 10 | | SCREW, FLYWHEEL HOUSING T | | | | |
| 17 | 10 | 26632 | SCREW, FLYWHEEL HOUSING T | 1,1 | | | |
| 18 | 10 | 45363 | SCREW, FLYWHEEL HOUSING T | 2, | | | |
| 18 | 10 | 52708 | SCREW, FLYWHEEL HOUSING T | 2, | | | |
| 19 | 12 | 33181 | WASHER, SEALING - FLYWHEEL | . 2, | | | |
| 19 | 12 | 33181 | WASHER, SEALING - FLYWHEEL | 4 | | | |
| 20 | | 47610 | COOLER, OIL RIGHT SIDE | 1,1 | | | |
| 21 | | 47490 | COVER, OIL COOLER RIGHT SIDI | 1,1 | | | |
| 22 | 27 | | GASKET, OIL COOLER COVER RI | <u> </u> | 1 | | |
| 20 | | | COOLER, OIL LEFT SIDE | ,1 | | | 1 |
| 21 | | | COVER, OIL COOLER LEFT SIDE | | | | |
| | | | | | | | -200 |

,4

47496 GASKET, OIL COOLER COVER LI ,1

47632 O RING, SEALING - OIL COOLER 2,

47632 O RING, SEALING - OIL COOLER ,4

20362 SCREW, OIL COOLER COVER TO 6,

20362 SCREW, OIL COOLER COVER TO ,12

36533 WASHER, OIL COOLER COVER S 2,

36533 WASHER, OIL COOLER COVER S ,4

26421 LOCKWASHER, OIL COOLER COV 4,

47521 NUT, JAM - OIL COOLER 47521 NUT, JAM - OIL COOLER

47917 ELECTRODE, OIL COOLER

47917 ELECTRODE, OIL COOLER